



Vrala

Del Vecchio
et al.

Rationale
Background
Design
Drivers

Statics
Approach
Results

Freq.-Domain

Time-Domain
Control
System
Closed-
Loop

Prototype



AO@SW with Vrala: Simulations and Tests

The Actuator Design and the Experimental Tests of a New Technology Large Deformable Mirror for Visible Wavelengths Adaptive Optics

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Outline

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Rationale
Background
Design
Drivers

Statics
Approach
Results

Freq.-Domain
Time-Domain
Control
System
Closed-
Loop

Prototype

- 1 Rationale
 - Background
 - Design Drivers
- 2 Statics
 - Approach
 - Results
- 3 Freq.-Domain
- 4 Time-Domain
 - Control System
 - Closed-Loop
- 5 Prototype





Outline

Vrala

Del Vecchio
et al.

Rationale

Background

Design
Drivers

Statics

Approach
Results

Freq.-Domain

Time-Domain

Control
System
Closed-
Loop

Prototype

- 1 Rationale
 - Background
 - Design Drivers
- 2 Statics
 - Approach
 - Results
- 3 Freq.-Domain
- 4 Time-Domain
 - Control System
 - Closed-Loop
- 5 Prototype





Matching new science and new ELT discoveries

The Synergies

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Rationale

Background

Design
Drivers

Statics

Approach
Results

Freq.-Domain

Time-Domain

Control
System
Closed-
Loop

Prototype

- Starting from:
 - Possible and qualified synergies between ELTs and 8-m telescopes working at similar spatial resolution
- Given:
 - the telescope resolutions
 - the extensive use of AO on both classes
- The idea is:
 - *visible* AO at 8-m telescopes to match λ/D :
$$\frac{2.1e-6}{42} \text{ (ELT)} \approx \frac{.7e-6}{8} \text{ (AO@SW)}$$
- Looks promising:
 - The AO@SW simulations investigate this possibility [Agapito et al., 2012]





Outline

Vrala

Del Vecchio
et al.

Rationale
Background
**Design
Drivers**

Statics
Approach
Results

Freq.-Domain
Time-Domain
Control
System
Closed-
Loop

Prototype

- 1 Rationale
 - Background
 - **Design Drivers**
- 2 Statics
 - Approach
 - Results
- 3 Freq.-Domain
- 4 Time-Domain
 - Control System
 - Closed-Loop
- 5 Prototype





Basic Requirements of High Order DM's

The Specs are very Severe

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Rationale

Background

Design
Drivers

Statics

Approach

Results

Freq.-Domain

Time-Domain

Control
System

Closed-
Loop

Prototype

rms force (turbulence correction)	.363 N
max force (static)	.36 N
max force (dynamic)	1.27 N
stroke (usable)	$\pm 150 \mu\text{m}$
stroke (mechanical)	$\pm 200 \mu\text{m}$
bandwidth	2 kHz
typical inter-actuator spacing	25 mm
typical actuator length	$\leq 60 \text{ mm}$
typical mover mass	$\leq 10 \text{ g}$





DM Stiffness vs. DM Thickness & Act Spacing

The Plate Stiffness is Strongly Non-Linear

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Rationale
Background
Design
Drivers

Statics
Approach
Results

Freq.-Domain

Time-Domain
Control
System
Closed-
Loop

Prototype



The plate stiffness

$$K_{flex} \propto t^3 \times (1/d)^4$$

t = thickness d = dimension

- What if
 - the inter-actuator spacing is slightly reduced
 - the thickness is slightly increased

HIGHER ORDER DM	$d = 30 \rightarrow 25 \text{ mm (16\%)}$	} $\rightsquigarrow 2 \times K_{flex}$
TICKER DM	$t = 1.6 \rightarrow 2 \text{ mm (20\%)}$	

Efficiency is crucial



Outline

Vrala

Del Vecchio
et al.

Rationale
Background
Design
Drivers

Statics

Approach
Results

Freq.-Domain

Time-Domain
Control
System
Closed-
Loop

Prototype

- 1 Rationale
 - Background
 - Design Drivers
- 2 Statics
 - **Approach**
 - Results
- 3 Freq.-Domain
- 4 Time-Domain
 - Control System
 - Closed-Loop
- 5 Prototype





The Electromagnetic Core

$$\text{Variable Reluctance LM: } F = \int_S -\frac{1}{2} (\mathbf{H} \cdot \mathbf{B}) \mathbf{n} + (\mathbf{n} \cdot \mathbf{H}) \mathbf{B}^T dS$$

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Rationale
Background
Design
Drivers

Statics

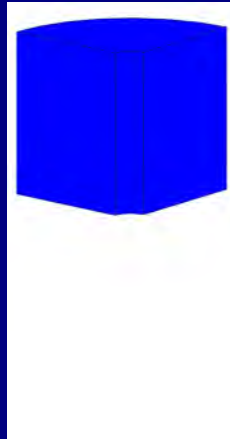
Approach
Results

Freq.-Domain

Time-Domain

Control
System
Closed-
Loop

Prototype



[Del Vecchio et al., 2010]





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Rationale

Background
Design
Drivers

Statics

Approach

Results

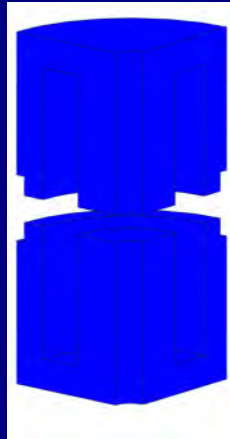
Freq.-Domain

Time-Domain

Control
System

Closed-
Loop

Prototype



[Del Vecchio et al., 2010]





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Del Vecchio
et al.

Rationale

Background
Design
Drivers

Statics

Approach

Results

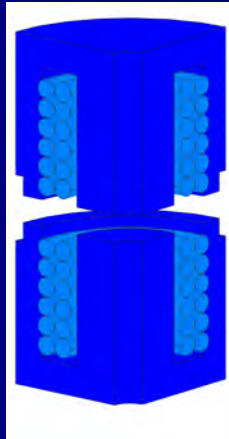
Freq.-Domain

Time-Domain

Control
System

Closed-
Loop

Prototype



[Del Vecchio et al., 2010]





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et al.

Rationale

Background

Design

Drivers

Statics

Approach

Results

Freq.-Domain

Time-Domain

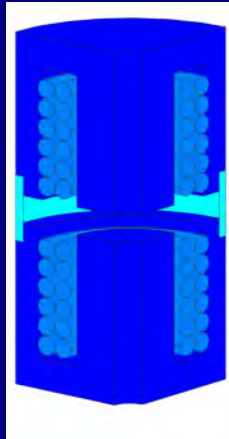
Control

System

Closed-

Loop

Prototype



[Del Vecchio et al., 2010]





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Rationale

Background

Design

Drivers

Statics

Approach

Results

Freq.-Domain

Time-Domain

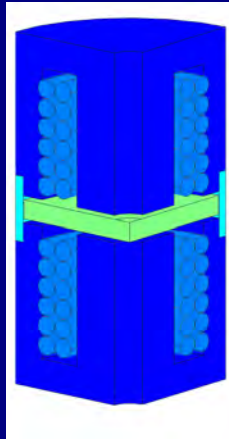
Control

System

Closed-

Loop

Prototype



[Del Vecchio et al., 2010]





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Rationale
Background
Design
Drivers

Statics

Approach

Results

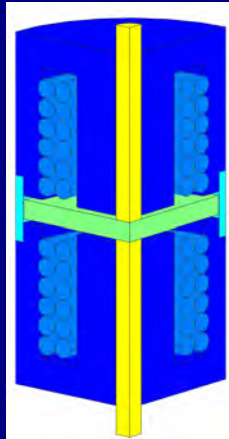
Freq.-Domain

Time-Domain

Control
System

Closed-
Loop

Prototype



[Del Vecchio et al., 2010]





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Rationale

Background
Design
Drivers

Statics

Approach

Results

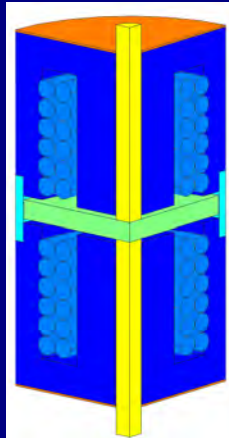
Freq.-Domain

Time-Domain

Control
System

Closed-
Loop

Prototype



[Del Vecchio et al., 2010]





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et al.

Rationale

Background
Design
Drivers

Statics

Approach

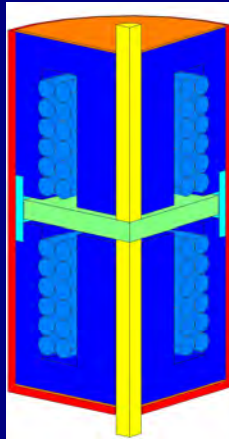
Results

Freq.-Domain

Time-Domain

Control
System
Closed-
Loop

Prototype



[Del Vecchio et al., 2010]





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Rationale

Background
Design
Drivers

Statics

Approach

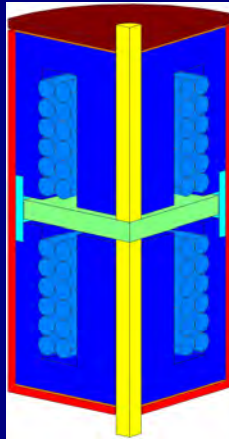
Results

Freq.-Domain

Time-Domain

Control
System
Closed-
Loop

Prototype



[Del Vecchio et al., 2010]





Outline

Vrala

Del Vecchio
et al.

Rationale
Background
Design
Drivers

Statics
Approach
Results

Freq.-Domain
Time-Domain
Control
System
Closed-
Loop

Prototype

- 1 Rationale
 - Background
 - Design Drivers
- 2 Statics
 - Approach
 - **Results**
- 3 Freq.-Domain
- 4 Time-Domain
 - Control System
 - Closed-Loop
- 5 Prototype





The Efficiency

Optimizing the Geometry to Get good Performances

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Rationale
Background
Design
Drivers
Statics
Approach
Results

Freq.-Domain

Time-Domain

Control
System
Closed-
Loop

Prototype

$$\varepsilon = \kappa(I) \frac{\varphi W_{coil} H_{coil}}{\rho 2\pi R_{coil}}$$

$$F = \kappa(I) (NI)^2$$

- Constraints
- Parameters

€

$$4.65 \text{ N} \times \text{W}^{-1}$$

wire outer radius	120.0 μm
insulation thickness	10.0 μm
outer radius of stator	7 mm
inner radius of stator	1 mm
height of stator	7.5 mm
height of stator slot	5.9 mm
gap height	.2 mm
outer radius of mover	6.95 mm
inner radius of mover	0 mm
thickness of mover	1 mm
height of coil slot	5.9 mm
width of coil slot	2.3 mm
mean radius of coil slot	4.62 mm
filling factor	.627





The Force Function

Running the Magnetostatics to Get $F = f(z, I)$

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Rationale
Background
Design
Drivers

Statics

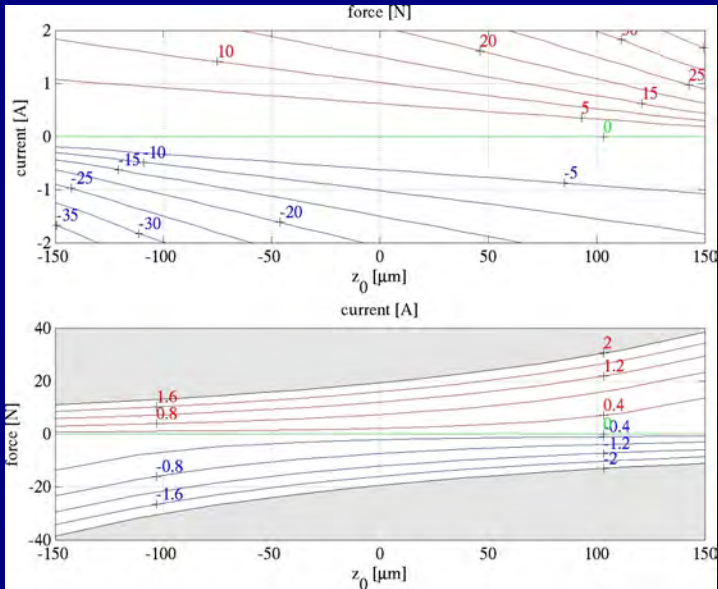
Approach
Results

Freq.-Domain

Time-Domain

Control
System
Closed-
Loop

Prototype





Measuring the Displacement

Getting the Function $L = f(z)$

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Rationale
Background
Design
Drivers

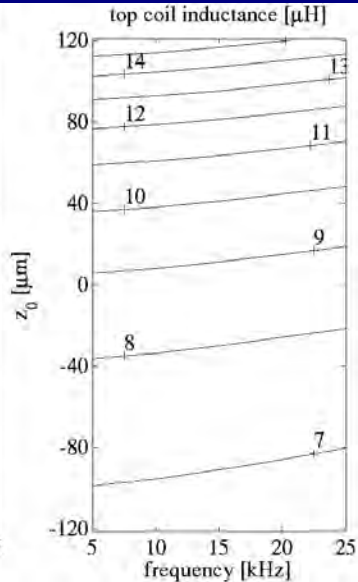
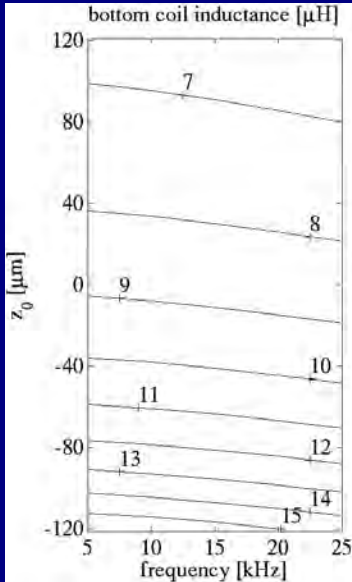
Statics
Approach
Results

Freq.-Domain

Time-Domain

Control
System
Closed-
Loop

Prototype





The Governing Equation

Selecting the Proper Damping

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Rationale
Background
Design
Drivers

Statics
Approach
Results

Freq.-Domain

Time-Domain

Control
System
Closed-
Loop

Prototype

- $F = \frac{d^2z}{dt^2} + 2\zeta\omega_0 \frac{dz}{dt} + \omega_0^2 z$

- $\zeta = \frac{c}{2\sqrt{K(M + m_0)}}$

- $\omega_0 = \sqrt{\frac{K}{m_0 + M}}$

- z mover position
- K mirror bending stiffness
- m_0 mirror mass per actuator
- M mover & shaft mass

$\zeta = 1$ avoids oscillations without losing fastness





Outline

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Rationale
Background
Design
Drivers

Statics
Approach
Results

Freq.-Domain
Time-Domain

Control
System
Closed-
Loop

Prototype

- 1 Rationale
 - Background
 - Design Drivers
- 2 Statics
 - Approach
 - Results
- 3 Freq.-Domain
- 4 Time-Domain
 - **Control System**
 - Closed-Loop
- 5 Prototype





A Simple Design

A Preshaping-based Control Logic \oplus a *Sniffer*-based Control Electronics

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Rationale
Background
Design
Drivers

Statics

Approach
Results

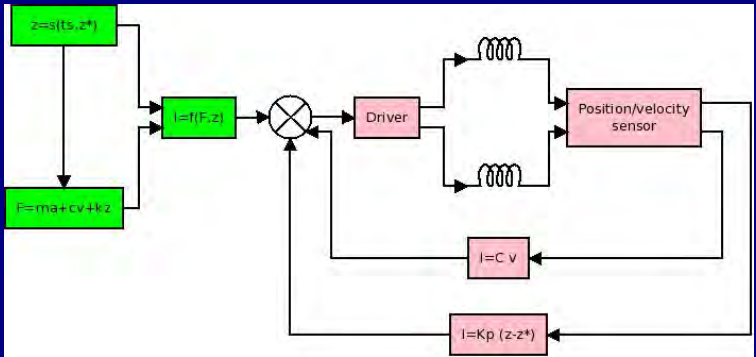
Freq.-Domain

Time-Domain

Control
System

Closed-
Loop

Prototype



Open Loop

Closed Loop

set point
macro dynamics
pre-shaper

smoothed Heaviside step function
2nd-order system
look-up table $l = f(z, F)$

sniffer
driver

feedback z sensor, $z = f(L)$
current command





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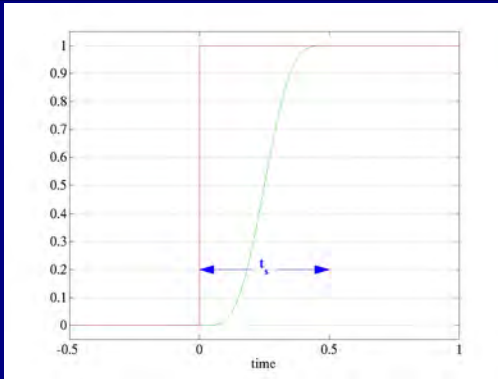
Rationale
Background
Design
Drivers

Statics
Approach
Results

Freq.-Domain
Time-Domain

Control
System
Closed-
Loop

Prototype



Smoothing

Replace the **non continuous step function** with the **smoothed Heaviside step function**, a polynomial continuous up to the n-th derivative





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Rationale
Background
Design
Drivers

Statics
Approach
Results

Freq.-Domain

Time-Domain

Control
System
Closed-
Loop

Prototype

S/W key features

The rising time $t_s = .5 \times 10^{-3}$ s is an input

A very simple PD feedback control through the open-loop command (*pre-shaping*)

H/W key features

The sniffer is a processor that acquires the voltage of the inductors, performs some computational tasks and infers the displacement

Driver and sniffer embedded in the same electronic board





Outline

Vrala

Del Vecchio
et al.

Rationale
Background
Design
Drivers

Statics
Approach
Results

Freq.-Domain
Time-Domain
Control
System
Closed-
Loop

Prototype

- 1 Rationale
 - Background
 - Design Drivers
- 2 Statics
 - Approach
 - Results
- 3 Freq.-Domain
- 4 Time-Domain
 - Control System
 - **Closed-Loop**
- 5 Prototype





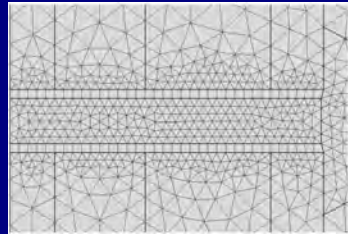
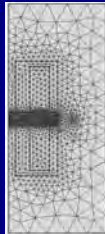
The Ale

How the Moving Mesh Works

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Rationale
Background
Design
Drivers
Statics
Approach
Results
Freq.-Domain
Time-Domain
Control
System
Closed-
Loop
Prototype





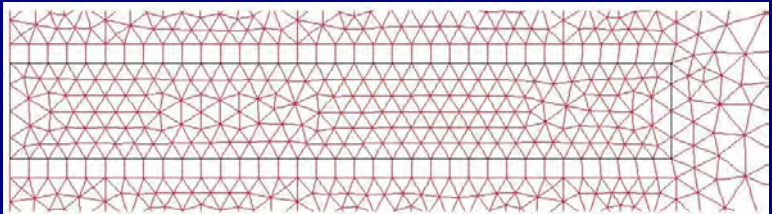
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et al.

Rationale
Background
Design
Drivers
Statics
Approach
Results
Freq.-Domain
Time-Domain
Control
System
**Closed-
Loop**
Prototype





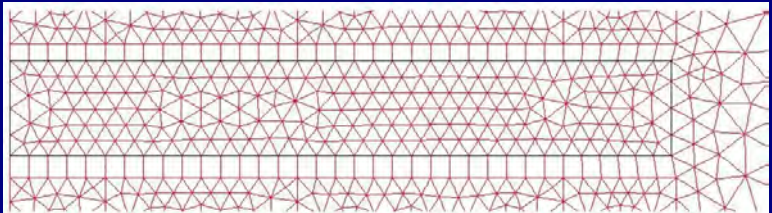
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Vrala

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et al.

Rationale
Background
Design
Drivers
Statics
Approach
Results
Freq.-Domain
Time-Domain
Control
System
Closed-
Loop
Prototype





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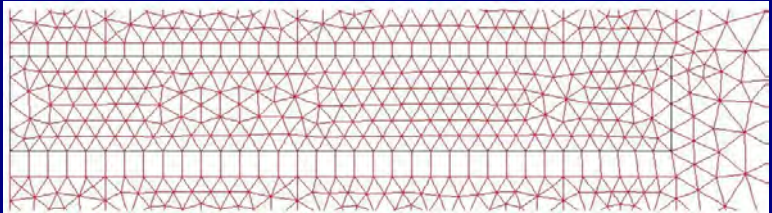
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et al.

Rationale
Background
Design
Drivers
Statics
Approach
Results
Freq.-Domain
Time-Domain
Control
System
**Closed-
Loop**

Prototype





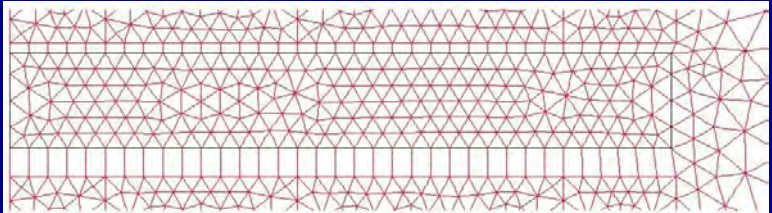
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Vrala

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et al.

Rationale
Background
Design
Drivers
Statics
Approach
Results
Freq.-Domain
Time-Domain
Control
System
Closed-
Loop
Prototype





A Severe Requirement

The Results of the Smart Solution

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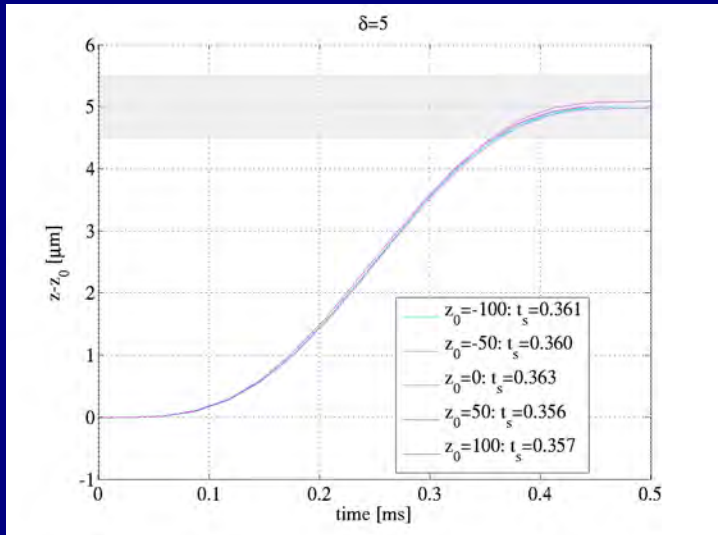
Rationale
Background
Design
Drivers

Statics
Approach
Results

Freq.-Domain
Time-Domain

Control
System
Closed-
Loop

Prototype





Validating the Magnetostatics

The Preliminary Prototype

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et al.

Rationale

Background

Design

Drivers

Statics

Approach

Results

Freq.-Domain

Time-Domain

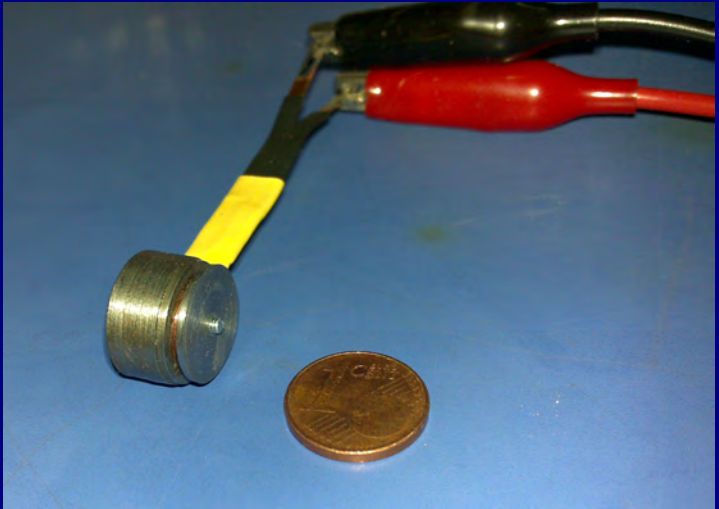
Control

System

Closed-

Loop

Prototype





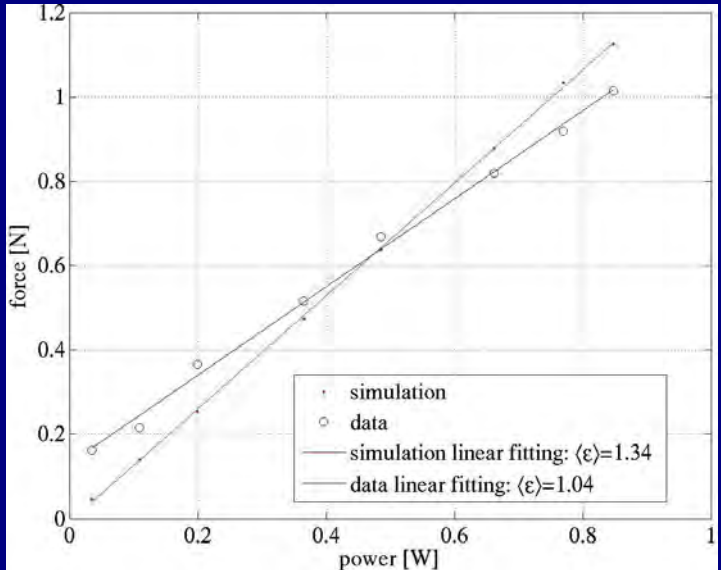
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Vrala

Del Vecchio
et al.

Rationale
Background
Design
Drivers
Statics
Approach
Results
Freq.-Domain
Time-Domain
Control
System
Closed-
Loop
Prototype





Lessons Learned & Future Work

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Del Vecchio
et al.

Rationale
Background
Design
Drivers

Statics
Approach
Results

Freq.-Domain
Time-Domain

Control
System
Closed-
Loop

Prototype



A challenging project

Applying AO@SW corrections on a high-order, long-stroke, very large DM requires very large forces and unprecedented actuator densities

- Simple and very effective magnetic circuit
- All-in-one control electronics
 - position sensor
 - current driver



Lessons Learned & Future Work

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Rationale
Background
Design
Drivers
Statics
Approach
Results
Freq.-Domain
Time-Domain
Control
System
Closed-
Loop
Prototype

- The actuator can accomplish the demanding specifications with
 - $\epsilon = 4.65 \text{ N} \times \text{W}^{-1}$ → **low power dissipation**
 - $t_s = .37 \text{ ms}$ for $\delta = 5 \mu\text{m}$ → **high speed**
 - $\Phi = 15 \text{ mm}$ → **small separations**
- The numerical results are (statically) verified by a very simple, preliminary prototype





Lessons Learned & Future Work

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Rationale
Background
Design
Drivers
Statics
Approach
Results
Freq.-Domain
Time-Domain
Control
System
Closed-
Loop
Prototype

- **Alternative coil**
 - $\text{round wire} \rightarrow \text{strip} \Rightarrow \varphi = .627 \leftrightarrow .95$
- **Further computations**
 - closed loop frequency response
 - more refined multiphysics
 - 3D modeling
- **Complete prototype + 4 × 4 demonstrator**
 - possible construction issues
 - closed loop response
 - power dissipation
 - passive convective cooling?
 - without any Reference Body?





For Further Reading I

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Appendix



Agapito, G., Arcidiacono, C., Quiros-Pacheco, F., Puglisi, A., and Esposito, S. (2012).

Infinite impulse response modal filtering in visible adaptive optics.

In Ellerbroek, B. L., Marchetti, E., and Véran, J.-P., editors, *Adaptive Optics Systems III*, volume 8447 of *Proc. SPIE*. SPIE.





For Further Reading II

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Appendix



Del Vecchio, C., Marignetti, F., Agapito, G., Tomassi, G.,
and Riccardi, A. (2010).

**Vrala: Designing and prototyping a novel,
high-efficiency actuator for large adaptive mirrors.**

In Ellerbroek, B. L., Hart, M., Hubin, N., and Wizinowich,
P. L., editors, *Adaptive Optics Systems*, volume 7036 of
Proc. SPIE. SPIE.

